

5S Quiz

Person taking test _____ Date _____



1. 5S stands for
 - Sort, Set, Shine, Standardize and Sustain
 - SSSSSimple cleaning
 - Shine, Spotless, Sanitize & Safety on Saturdays

2. Shine is about
 - Making sure the paint on all new machines shines like the bosses car
 - Making sure there is no dirt on the floor
 - Keeping the plant clean and making it easier to clean

3. Who is responsible for 5S
 - Cleaning team and maintenance
 - Operators and cleaners
 - Cleaners, operators, maintenance and management

4. Sort is when you
 - Put all the tools away by how big they are
 - Is when you only have exactly what you need on the plant floor
 - Making sure all the tools in the bakery have a home

5. We do 5S
 - To make the plant a more efficient and safer place to work
 - Because our supervisors tell us we need to
 - To make the plant look good for when headquarters visit

6. Which one of these best describes 5S
 - Nothing out of place and nothing missing
 - A place for everything and everything in its place, identified and ready for use
 - A home for everything

7. Where to do 5S
 - 5S is best only done on the plant floor
 - 5S is best done in areas that are messy
 - 5S is best done on the plant floor, maintenance, shipping and offices

8. When to do 5S
 - 5S is best done every day as part of good practices
 - 5S is best to be done when the plant is not busy
 - 5S is best done at the end of the day or before a shutdown

Score out of 8 _____